

# Paint Specification Tikkurila TP44 (C5-I, C5-M). RC200 Actuators:

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## Paint Process Description:

1. Clean and degrease with alcohol, the anodized actuator.
2. Base Temacoat SPA primer, wet 115 microns, dry 80 microns. Drying time at +23 °C, RH50 %, minimum 1 hours.
3. Second base Temacoat SPA primer, wet 115 microns, dry 80 microns. Drying time at +23 °C, RH50 %, minimum 2 hours.
4. Polyurethane top-coat: Temathane PC80, RAL according to customer, wet 60 microns, dry 40 microns. Drying time at +23 °C, RH50 %, minimum 6 hours (stick free and dust free).



We reserve the right to alterations without previous notice.

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